

Work Order ID 151990

Friday, October 14, 2016 1:56:39 PM

151990

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Item ID: D2581 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Mounting Bracket

Start Date: 10/11/2016 Start Qty: 24.00 ***24*** Cust Item ID:
Required Date: 10/14/2016 Req'd Qty: 24.00 ***24*** Customer:

Reference:

DAS

OCT 17 2016

Approvals: Process Plan: 21 Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D2581	Rev A1
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100

100

Waterjet

FLOW CNC Waterjet

FLOW WATER JET

Memo

1-Cut as per Dwg D2581

Dwg Rev: A1Prog Rev: A1

2-Deburr if necessary

0.01

0.08

24

PR 16/10/21

110

110

QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

0.04

24

PR 16/10/21

120

120

QC

Quality Control

QC8- Inspect parts - second check

Memo

0.00

0.08

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QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* Brake NC Brake NC	Form as per dwg NC BRAKE Memo	0.03 0.08			DAS 30 9-86	24			OCT 27 2016
140 *140* QC Quality Control	QC5- Inspect part completeness to step on W/O Memo	0.00 0.08				24			DAS 38 9-89 OCT 28 2016
150 *150* Packaging Packaging	Identify as per dwg & Stock Location: _____ Memo *****STOCK IN BASKET CELL***** LOCATION WA004	0.00 0.04				24	DAS 6 9-89		OCT 31 2016

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	QC21- Final Inspection - Work Order Release	0.00							
160									
QC	Memo	0.40							
Quality Control									

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Picklist Print

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Work Order ID: 151990

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Parent Item: D2581

D2581

Parent Item Name: Mounting Bracket

Start Date: 10/11/2016

Required Date: 10/14/2016

Start Qty: 24.00

Required Qty: 24.00

Comments: IPP D01.07.17Added info to step 2SM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S11GA		Purchased	No			100	sf	53.9500	0.0187	0.472421			

M304S11GA

304/316 0.125 Sheet

PR 10/10/21

Location

Loc Qty

Loc Code

MAT020

53.94998

M129545

2.21998

M129972

0.5

M134284

2.79

M135355

48.44

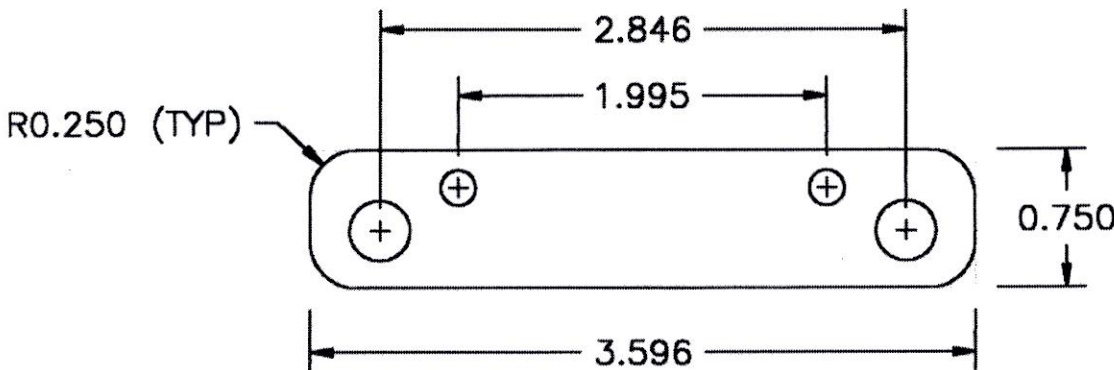
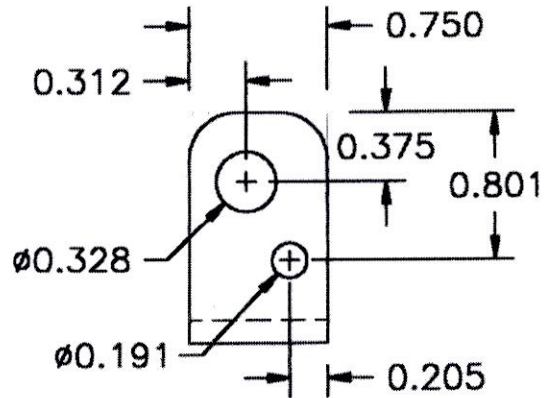
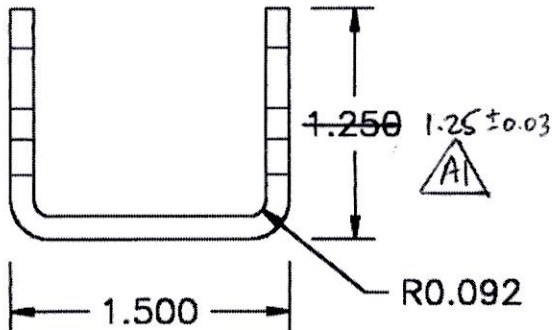
0.5

DART



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
MIKE M	MIKE M	DRAWING NO.	REV. A
CHECKED	APPROVED	D2581	SHEET 1 OF 1
DATE		TITLE	SCALE
96.06.27		MOUNTING BRACKET	1:1
A1	CP 04.05.14	CHANGE TOLERANCE ON 1.25 DIMENSION	

RELEASED
96/07/23 BW



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WORK ORDER
NO. 157990 MLS 16-10-17

MATERIAL: 304/316 SS 0.125 THICK